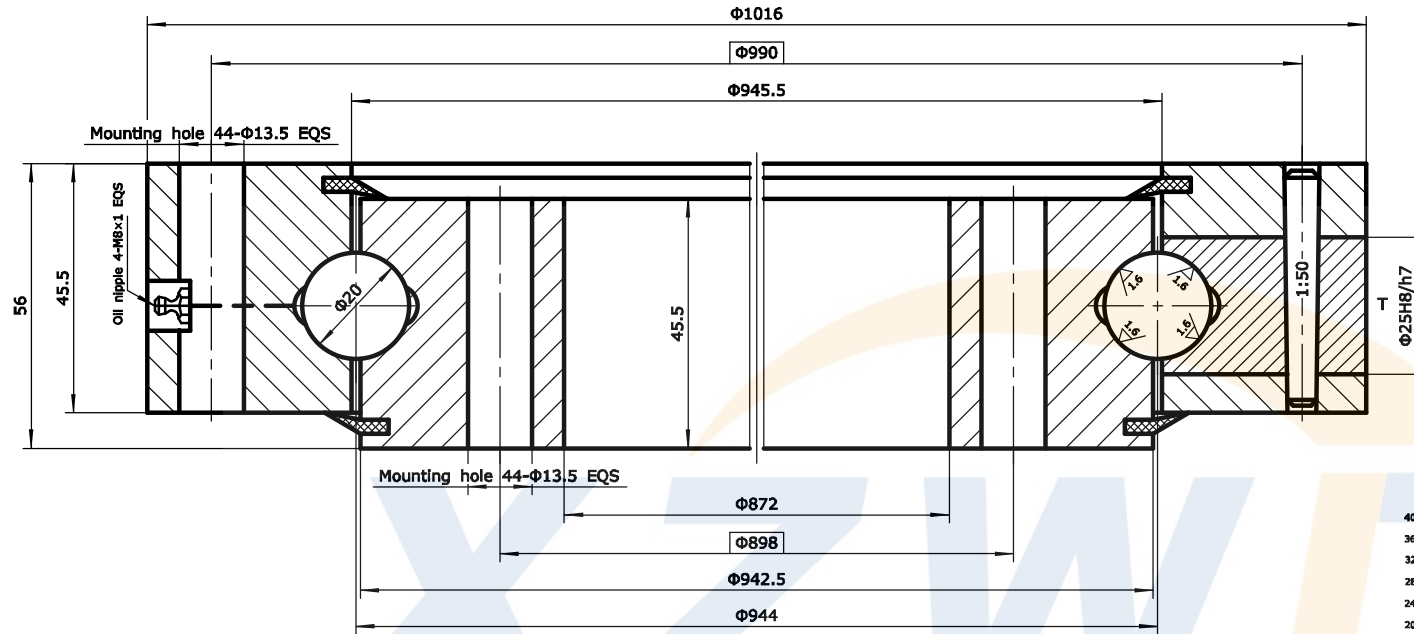
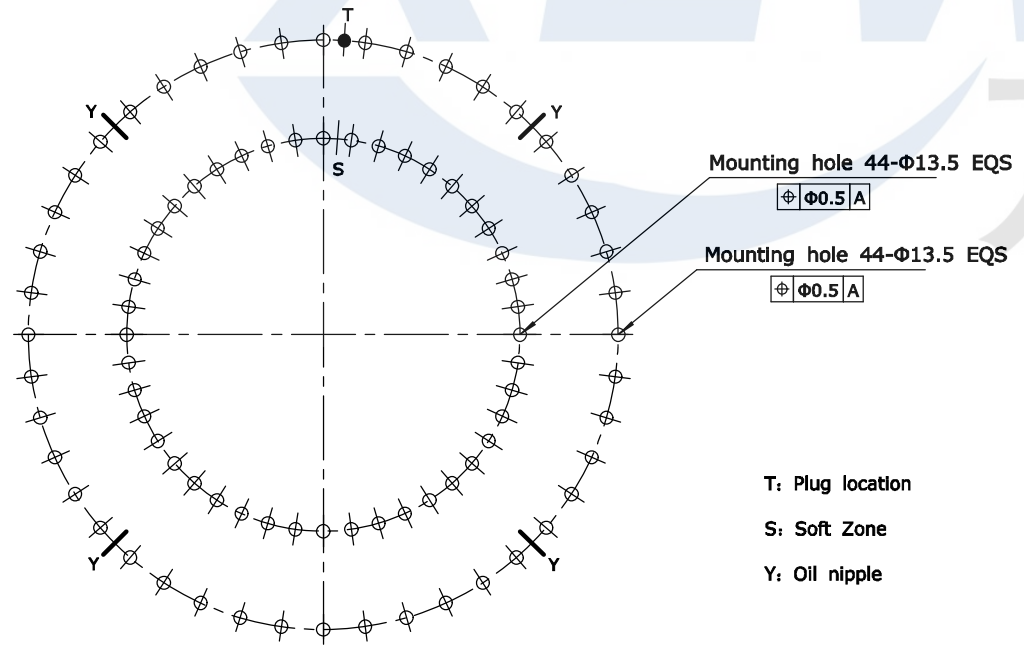
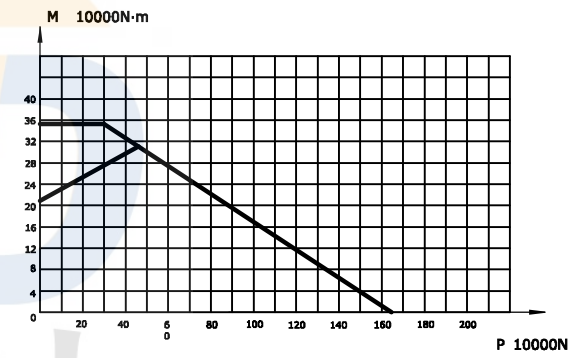


U.O.N  $\nabla$  6.3



- Notes:
1. Unspecified chamfer: 1.0×45°  
Through hole chamfer: 1.0×45°  
Edges chamfer
  2. Raceway of inner & outer ring Induction harden.  
Hardness: 55~62HRC  
Depth: ≥3.0mm
  3. Inner & outer ring quenched & tempered,  
Hardness: 207~262HB
  4. Radial clearance: 0.06~0.30 mm  
Axial clearance: 0.06~0.30 mm



T: Plug location  
S: Soft Zone  
Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ8×40	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	122±1	
02	HG/T2349	Spacer	Nylon	D20	122±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark
				Model	WD-060.20.0944	Drawing
				Name	Slewing bearing	Qty
				Material	50Mn	Total 1 page
						The 1st page
Design	Standard					
Check						
Process	Approve					
Date						

**XZWD**  
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