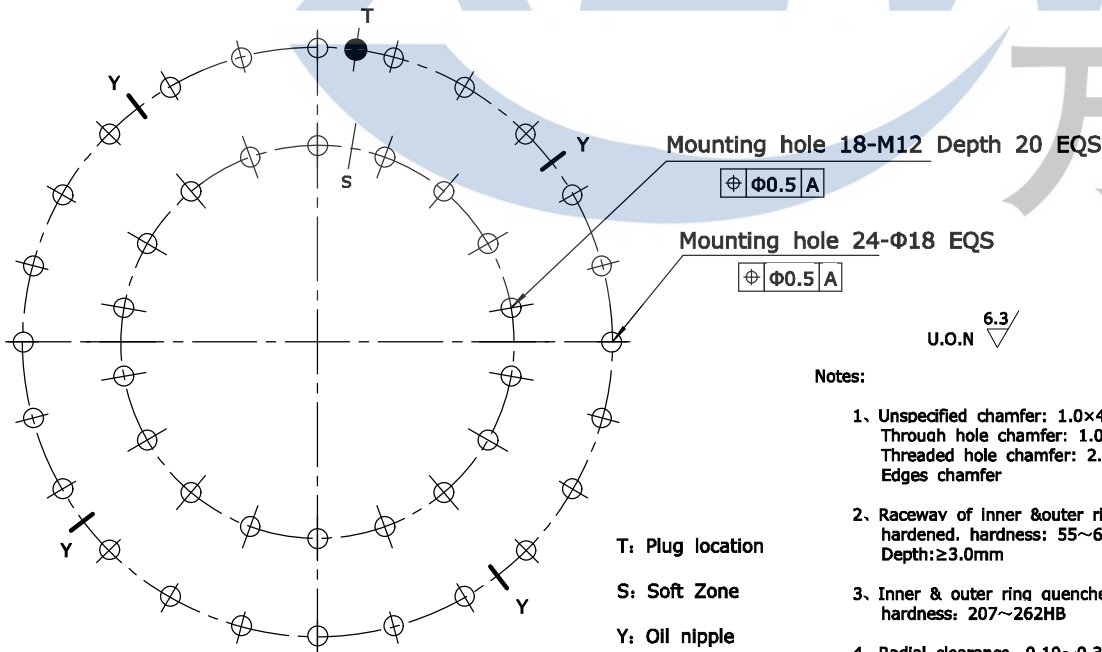
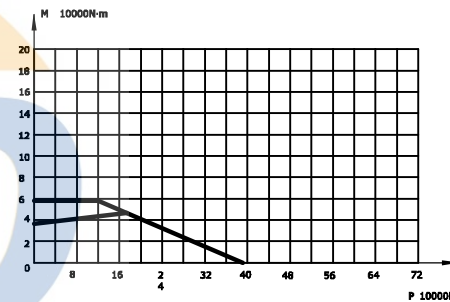
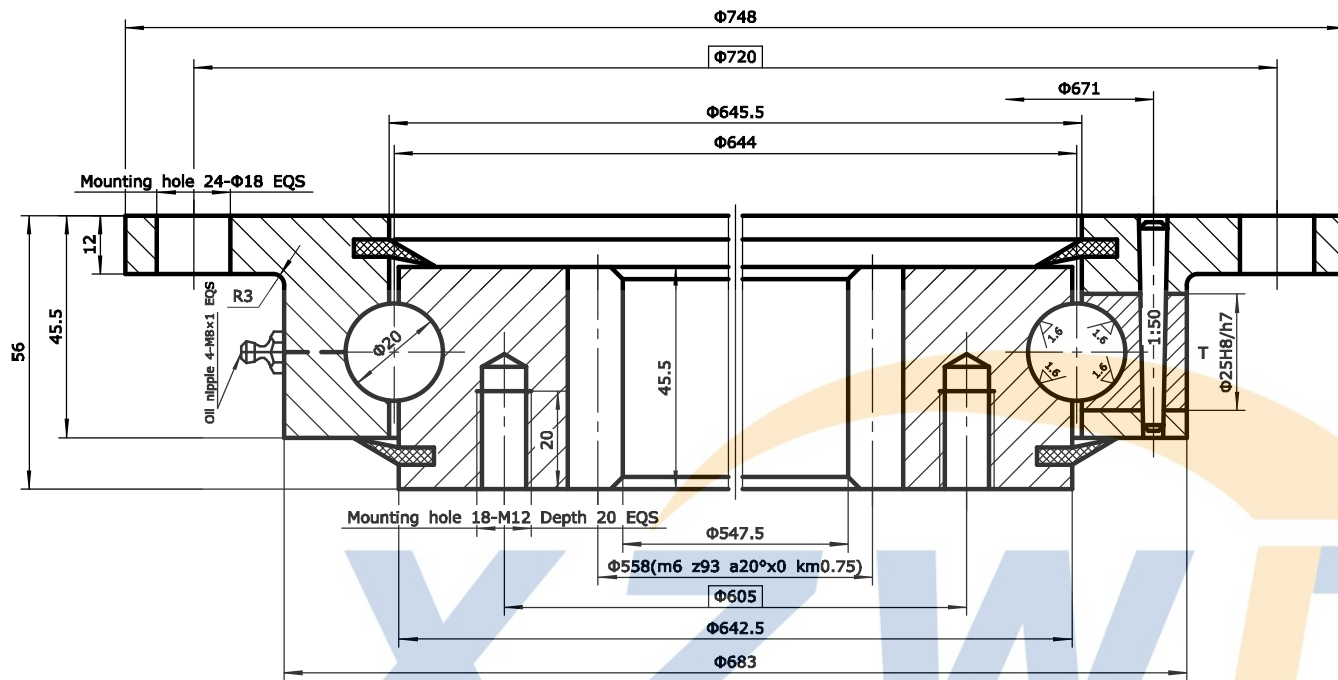


Module	m	6
Teeth no.	z	93
Teeth pressure angle	α	20°
Modification coefficients	X	0
Reduction coefficients	km	0.75
Precision(GB10095-88)		10
Average base tangent length and deviation	W	193.80 +0.49 +0.35
Spanned tooth count.	k	11
Base tangent length change tolerances	FW	0.13



- Notes:
1. Unspecified chamfer: 1.0×45°
Through hole chamfer: 1.0×45°
Threaded hole chamfer: 2.0×45°
Edges chamfer
 2. Raceway of inner & outer ring Induction hardened, hardness: 55~62HRC
Depth: ≥3.0mm
 3. Inner & outer ring quenched & tempered, hardness: 207~262HB
 4. Radial clearance: 0.10~0.35 mm
Axial clearance: 0.10~0.35 mm

T: Plug location
S: Soft Zone
Y: Oil nipple

No.	Standard	Component	Material	Model	Qty	Remark
08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	$\Phi 5 \times 45$	1	
06		Plug	CN45	$\Phi 25$	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19,844	83±1	
02	HG/T2349	Spacer	Nylon	D20	83±1	
01	GB/T699	Outer ring	50Mn		1	
		Model	WD-232.20.0644	Drawing		Weight 43.4kg
		Name	Slewing Bearing	Qty		Scale
		Material	50Mn	Total 1 page		the 1st page
Design	Standard					
Check						
Process	Approve					
Date						


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