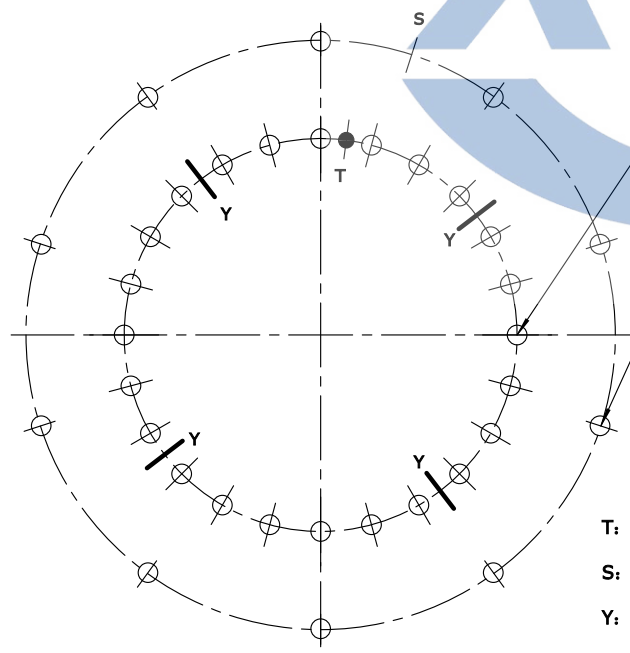
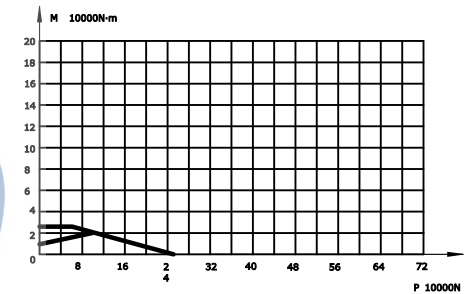
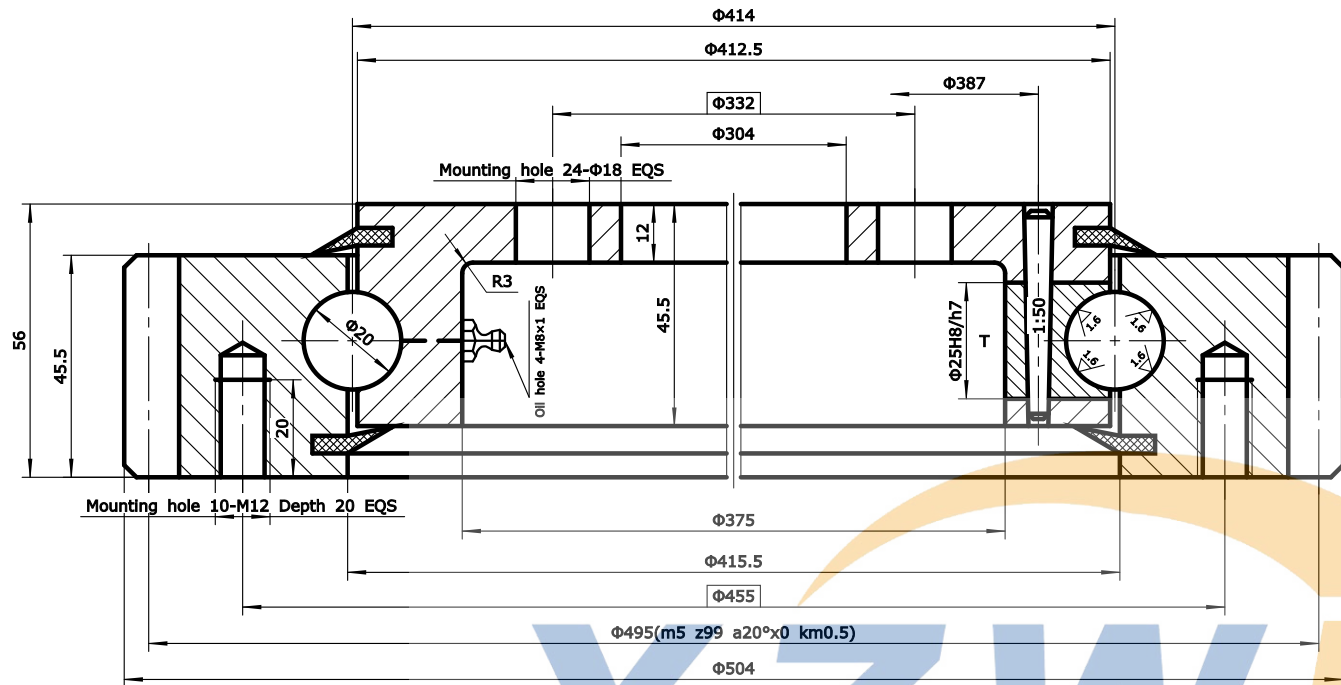


Module	m	5
Teeth no.	z	99
Teeth pressure angle	α	20°
Modification coefficients	x	0
Reduction coefficients	km	0.5
Precision(GB10095-88)		10
Average base tangent length and deviation	W	176.68 -0.35 -0.49
Spanned tooth count.	k	12
Base tangent length change tolerances	FW	0.13



Mounting hole 24-Φ18 EQS
 $\Phi 0.5 A$
 Mounting hole 10-M12 Depth 20 EQS
 $\Phi 0.5 A$

U.O.N $\nabla 6.3$

Notes:

1. Unspecified chamfer: 1.0×45°
Through hole chamfer: 1.0×45°
Threaded hole chamfer: 2.0×45°
Edges chamfer
2. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered, hardness: 207~262HB
4. Radial clearance: 0.10~0.30 mm
Axial clearance: 0.10~0.30 mm

T: Plug location
 S: Soft Zone
 Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ5×45	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	53±1	
02	HG/T2349	Spacer	Nylon	D20	53±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark

		Model	WD-231.20.0414	Drawing		Weight	29.0kg
		Name	Slewing Bearing	Qty		Scale	
		Material	50Mn	Total 1 page		the 1st page	
Design	Standard						
Check		XUZHOU WANDA SLEWING BEARING CO.,LTD					
Process	Approve						
Date							



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